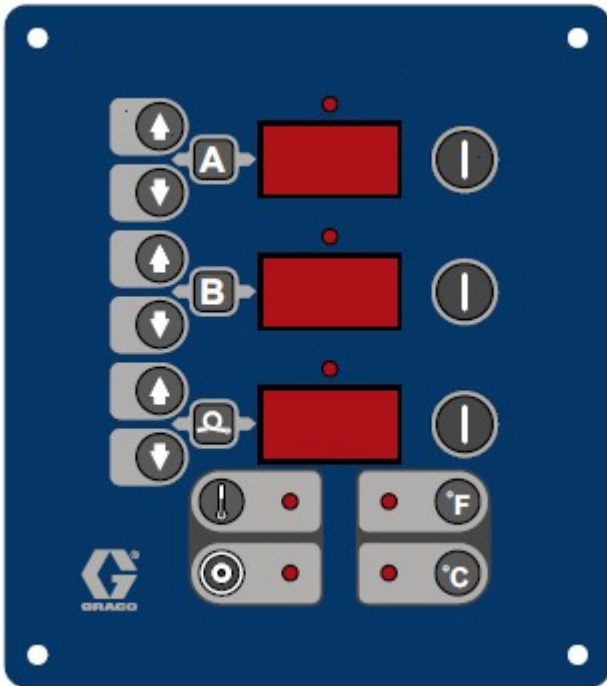


Graco Reactor Hose Temperature Setting Guidelines



Temperature Controls and Indicators, see page 18

<p>This equipment is used with heated fluid, which can cause equipment surfaces to become very hot. To avoid severe burns:</p> <ul style="list-style-type: none">• Do not touch hot fluid or equipment.• Allow equipment to cool completely before touching it.• Wear gloves if fluid temperature exceeds 110°F (43°C).					

a. Turn main power ON




b. Press **°F** or **°C** to change temperature scale.

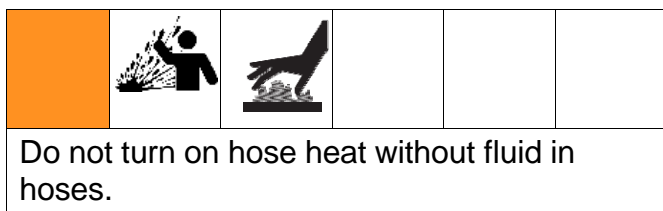
c. Press **⊙** to display target temperatures.



d. To set **A** heat zone target temperature, press **↑** or **↓** until display shows desired temperature. Repeat for **B** and **Q** zones.

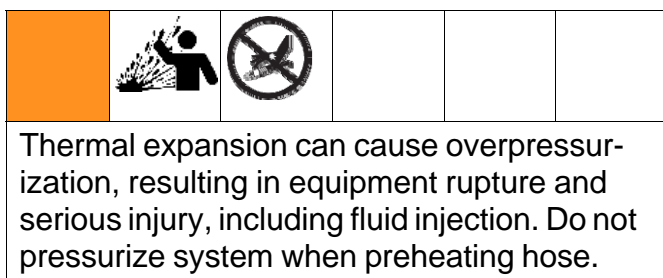





For **Q** zone only, if FTS is disconnected at startup, display will show hose current (0A). See step j, page 32.


- e. Press  to display actual temperatures.




- f. Turn on  heat zone by pressing . Preheat hose (15-60 min). Indicator will flash very slowly when fluid reaches target temperature. Display shows actual fluid temperature in hose near FTS.

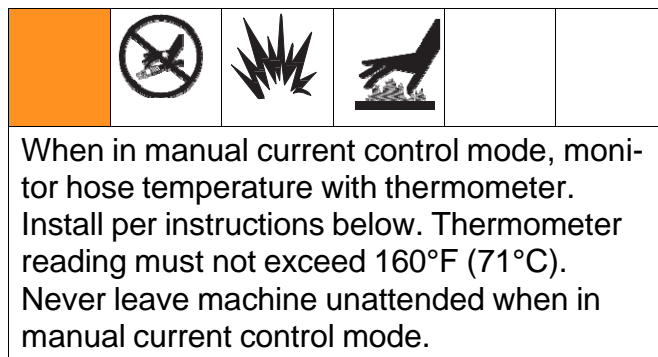


- g. Turn on  and  heat zones by pressing  for each zone.

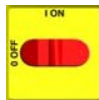


- h. Hold  to view electrical currents for each zone.

- i. Hold  to view heater control circuit board temperature.

- j. **Manual current control mode only:**




If FTS is disconnected or display shows diagnostic code E04, turn main power

switch OFF  then ON  to clear diagnostic code and enter manual current control mode.  display will show current to hose. Current is not limited by target temperature.

Press  or  to adjust current setting.

To prevent overheating, install hose thermometer close to gun end, within operator view. Insert thermometer through foam cover of A component hose so stem is next to inner tube. Thermometer reading will be about 20°F less than actual fluid temperature.

If thermometer reading exceeds 160°F (71°C), reduce current with  key.