



SAFETY DATA SHEET According to GHS

PO Box 1528 • Mount Airy, NC 27030-1528
800.346.8229 • Fax 336.789.9586 • www.NCFI.com

Dallon, GA

Hickory, NC

Mount Airy, NC

Salt Lake City, UT

Section 1: Identification

Product Identifier

Trade Name: R-11-016 G&M series
Chemical Name: Polyurethane Resin
Recommended Use: Component for the manufacture of Polyurethanes
Restrictions on Use:

Chemical Manufacturer Information

Name: NCFI Polyurethanes
Address: 1515 Carter St Mount Airy, NC 27030
Website: www.NCFI.com
Phone: (800) 346-8229
Fax: (336) 789-9586
Emergency Phone: CHEMTREC: 800-968-793 (Toll Free)

Section 2: Hazard Identification

Classification of the substance or mixture:

GHS Classification:	
• Skin irritation, Category 3	• Eye irritation, Category 2

GHS Labeling:



Warning

Hazard Statements:	
• May cause skin irritation	• May cause eye irritation
• May cause respiratory irritation	•

Precautionary Statements:	
• Do not breathe fume/gas/mist/vapors/spray	• Wear protective gloves/eye protection/face protection
• IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	• IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
• IF ON SKIN: Wash with plenty of soap and water	

Other Hazards:



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Section 3: Composition

Hazardous Components

Type of product: Mixture

CAS#	Weight %	Name
460-73-1	12%	1,1,1,3,3-Pentafluoropropane (CF ₃ CH ₂ CHF ₂ or HFC-245fa)
Proprietary	<4	Tertiary amine catalysts
156-60-5	<4	Trans-1,2-Dichloroethylene

Section 4: First Aid Measures

Inhalation:	Move to fresh air if symptoms develop. If breathing is difficult, give oxygen and call physician.
Eye Contact:	Flush with water for at least 15 minutes. See a physician if irritation develops.
Ingestion:	Do not induce vomiting unless told to do so by a medical professional.
Most Important symptoms and effects, acute and delayed:	May cause skin or eye irritation upon contact. Avoid breathing vapors. The dense vapors can displace and reduce breathing air in confined or unventilated spaces causing asphyxiation. Overexposure may cause tremors, confusion, irritation, and may result in cardiac sensitization.
Indication of immediate medical attention and special treatment, if applicable:	N/A
Skin Contact:	Wash with soap and water at first opportunity.

Section 5: Fire-Fighting Measures

Suitable extinguishing media:	Water, dry chemicals, CO ₂
Unsuitable extinguishing media:	None
Special hazards arising from the chemical:	Overheated containers may rupture due to pressure produced by CF ₃ CH ₂ CHF ₂ . CF ₃ CH ₂ CHF ₂ burns to form acids and noxious gases.
Precautions for fire-fighters:	A self-contained breathing apparatus should be worn to protect against toxic and irritating vapors.

Section 6: Accidental Release Measures

Personal precautions, protective equipment, and emergency procedures:	Clear area. Ensure adequate ventilation. Wear suitable personal protective clothing and equipment.
Environmental precautions:	Do not discharge into drains/surface waters/groundwater
Methods and material for containment and cleanup:	Absorb with sawdust, etc., and shovel into container. Waste material should be disposed of under conditions which meet federal, state, and local environmental regulations.



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Section 7: Handling and Storage

Precautions for safe handling:	Store between 65°F and 85°F out of sunlight. Relieve pressure slowly when opening container. Under no circumstances should empty drums be burned or cut open with an electric or gas torch.
Conditions for safe storage, including any incompatibilities:	Keep tightly sealed.

Section 8: Exposure Controls and PPE

Exposure Limits

Component:	Type	Value
1,1,1,3,3-Pentafluoropropane (CF ₃ CH ₂ CHF ₂ or HFC-245fa)	TWA	300ppm recommended
Tertiary Amine Catalysts ¹	TWA	None established
Trans-1,2-Dichloroethylene	TWA	200ppm

¹Not listed as a carcinogen (NTA, IARC, OSHA)

Exposure Controls

Respiratory Protection:	The specific respirator selected must be based on contamination levels of this material found in the workplace and the working limits of the respirator. A supplied air, full-face mask, positive pressure or continuous flow respirator or a supplied air hood is required when airborne concentrations are unknown or exceed threshold limit values. A positive pressure, self-contained breathing apparatus can be used in emergencies or other unusual situations. Full-face air purifying respirators equipped with organic vapor cartridges can be used in certain situations, <i>see OSHA standard 29CFR 1910.134</i> . All equipment must be NIOSH approved and maintained.
Hand, eye, skin, body protection:	Wear goggles or chemical safety glasses and chemically resistant rubber or plastic gloves. Avoid eye and skin contact. Eye wash system and showers should be available.

Section 9: Physical and Chemical Properties

Basic chemical and physical properties

Appearance:	Liquid	Flammability:	N/A
Color:	Green	Upper/lower flammability or explosive limits:	N/A
Odor:	Ethereal odor	Vapor pressure:	N/A
Odor threshold:	N/A	Vapor density:	N/A
pH:	N/A	Relative density:	1.23g/mL
Melting pt/freezing pt:	<32°F	Solubility(ies):	Slightly soluble in water
Boiling pt/boiling range:	60°F	Partition coefficient (n-octanol/water):	N/A
Flash point:	>200°F	Auto-ignition temperature:	>500°F
Evaporation rate:	Slower than ether	Decomposition temperature:	>500°F



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Section 10: Stability and Reactivity

Chemical stability:	Stable
Possibility of hazardous reactions:	N/A
Conditions to avoid:	Temperatures over 85°F
Incompatible materials:	Isocyanates and other chemicals that react with hydroxyl groups.
Hazardous decomposition products:	When burned, CO, CO ₂ , NO _x aliphatic fragments, halogens, halogen acids, and possibly carbonyl halides.

Section 11: Toxicological Information

Acute toxicity:	May cause skin irritation
Chronic toxicity:	Not available
Likely routes of exposure:	Skin
Symptoms related to physical, chemical and toxicological characteristics:	May cause skin irritation
Delayed and immediate effects and chronic effects from short and long-term exposure:	May cause skin irritation; avoid contact with eyes
Numerical toxicity measures:	Not available

Section 12: Ecological Information

Ecotoxicity:	Not a marine pollutant
Persistence and degradability:	No known significant effects
Bioaccumulative potential:	Does not bioaccumulate
Mobility in soil:	

Section 13: Disposal

Waste disposal:	R component drums can be sent to drum reconditioners or disposed of as ordinary industrial waste in compliance with pertinent regulations
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Section 14: Transport

UN number:	Not regulated
UN Proper shipping name:	Not regulated
Transport Hazard class(es):	Not regulated
Packing group, if applicable:	Not regulated
Marine pollutant (YorN):	N
Special precautions:	None



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Section 15: Regulatory

Relevant safety, health, and environmental regulations

Inventory Status:	All components TSCA listed
US Regulations:	No ingredients listed
US Superfund Amendments and Reauthorization Act (SARA) Title III Section 313 information:	No ingredients listed

Section 16: Other

MSDS Preparation Date:	06/26/2014
Revision Date:	

IMPORTANT NOTICES

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Section 1: Identification

Product Identifier

Trade Name: A-11-016 G&M series
Chemical Name: Diphenylmethane Diisocyanate (MDI)
Recommended Use: Component for production of polyurethanes
Restrictions on Use:

Chemical Manufacturer Information

Name: NCFI Polyurethanes
Address: 1515 Carter St Mount Airy, NC 27030
Website: www.NCFI.com
Phone: (800) 346-8229
Fax: (336) 789-9586
Emergency Phone: CHEMTREC: 800-968-793 (Toll Free)

Section 2: Hazard Identification

Classification of the substance or mixture

GHS Classification:	
• Skin irritation, Category 2	• Acute toxicity, Inhalative, Category 4
• Sensitization of respiratory airways, Category 1	• Eye irritation, Category 2
• Carcinogenicity, Category 2	• Sensitization of the skin, Category 1
• Specific target organ toxicity (repeated exposure), Category 2	• Specific target organ toxicity (single exposure), Category 3

GHS Labeling:



Danger

Hazard Statements:	
• May cause an allergic skin reaction	• Causes skin irritation
• Harmful if inhaled	• Causes serious eye irritation
• May cause respiratory irritation	• May cause allergy or asthma symptoms or breathing difficulties if inhaled
• May cause damage to organs through prolonged or repeated exposure	• Suspected of causing cancer

Precautionary Statements:	
• Do not breathe dust/fume/gas/mist/vapors/spray	• IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
• Wear protective gloves/eye protection/face protection	• IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
• IF ON SKIN: Wash with plenty of soap and water	

Other Hazards: Persons with respiratory conditions should avoid handling this product.



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Section 3: Composition

Hazardous Components

Type of product: substance

CAS#	Weight %	Name
101-68-8	38.0%	Diphenylmethane-4,4'-diisocyanate (MDI)
26447-40-5	< 10.0%	MDI Mixed Isomers
9016-87-9	< 55.0%	P-MDI

Section 4: First Aid Measures

General:	Remove contaminated clothing
Inhalation:	Remove affected individual to fresh air and keep person calm. Assist in breathing if necessary. Immediate medical attention required.
Skin Contact:	Wash affected areas with soap and water. Seek medical attention for irritation.
Eye Contact:	Rinse for at least 15 minutes with water. Immediate medical attention required.
Ingestion:	Rinse mouth and drink plenty of water. Do not induce vomiting. Immediate medical attention required.

Section 5: Fire-Fighting Measures

Suitable extinguishing media:	Carbon dioxide, foam, dry powder, water spray
Unsuitable extinguishing media:	High volume water jet
Special hazards arising from the chemical:	Burning releases CO, CO ₂ , oxides of nitrogen, isocyanate vapors and traces of hydrogen cyanide.
Precautions for firefighters:	Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Section 6: Accidental Release Measures

Personal precautions, protective equipment, and emergency procedures:	Clear area. Ensure adequate ventilation. Wear suitable personal protective clothing and equipment.
Environmental precautions:	Do not discharge into drains/surface waters/groundwater
Methods/material for containment and cleanup:	Remove mechanically; cover remainder with wet, absorbent material (e.g. sawdust, chemical binder based on calcium silicate hydrate, sand). After approx. one hour transfer to waste container and do not seal (evolution of CO ₂ ?). Keep damp in a safe ventilated area for several days.

Spill area can be decontaminated with the following recommended decontamination solution:

Decontamination Solution #1: 8-10% sodium carbonate and 2% liquid soap in water

Decontamination Solution #2: Liquid/yellow soap (potassium soap with ~15% anionic dense): 20 ml; Water: 700 ml; Polyethyleneglycol (PEG 400): 350 ml



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Section 7: Handling and Storage

Precautions for safe handling:	Provide sufficient air exchange and/or exhaust in work rooms. Occupational exposure limits should not be exceeded (refer to Section 8). Contact with skin and eyes and inhalation of vapors must be avoided. Keep away from foodstuffs, drinks, and tobacco. Wash hands before breaks and at end of work.
Conditions for safe storage, including any incompatibilities:	Keep container tightly closed and protect against moisture. Segregate from bases. Store from 32F – 110F.

Section 8: Exposure Controls and PPE

Exposure Limits

Component	Type	Value
P-MDI	OSHA PEL	CLV 0.02 ppm 0.2 mg/m ³
Diphenylmethane-4,4'-diisocyanate (MDI)	OSHA PEL	CLV 0.02 ppm 0.2 mg/m ³

Exposure Controls

Respiratory Protection:	Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended.
Hand, eye, skin, body protection:	Chemical resistant protective gloves should be worn to prevent all skin contact. Wear eye/face protection. Wear suitable protective clothing

Section 9: Physical and Chemical Properties

Basic chemical and physical properties

Appearance:	liquid	Flammability	not applicable
Color	dark amber	Upper/lower flammability or explosive limits	
Odor	earthy, musty	Vapor pressure	0.00016 mmHg
Odor threshold	not established	Vapor density	not established
pH	not established	Relative density	1.24
Melting pt/freezing pt	3°C	Solubility(ies)	Reacts with water
Boiling pt/boiling range	> 300°C	Partition coefficient (n-octanol/water)	not established
Flash point	> 250°C	Auto-ignition temperature	not applicable
Evaporation rate	not established	Decomposition temperature	not established

Section 10: Stability and Reactivity

Chemical stability:	Polymerises at about 200°C with evolution of CO ₂
Possibility of hazardous reactions:	Exothermic reaction with amines and alcohols; reacts with water forming CO ₂ ; in closed containers, risk of bursting owing to increase of pressure
Conditions to avoid:	Avoid moisture
Incompatible materials:	water, alcohols, strong bases



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Hazardous decomposition products: carbon monoxide, hydrogen cyanide, nitrogen oxides, aromatic isocyanates, gases/vapors

Section 11: Toxicological Information

Acute toxicity (inhalation):	LC50: 490mg/kg, vapor, 4hr rat
Chronic toxicity:	2 years, inhalation; NOAEL: 0.2mg/m ³ , (rat, Male/Female, 6hrs/day 5 days/week)
Likely routes of exposure:	Skin, inhalation
Symptoms related to physical, chemical and toxicological characteristics:	Minor skin irritation; asthma-like symptoms
Delayed and immediate effects and chronic effects from short and long-term exposure:	Possible sensitization
Numerical toxicity measures:	

Section 12: Ecological Information

Ecotoxicity:	LC0: >1,000mg/l (Zebra fish 96 hrs) LC0: >3,000mg.l (Killifish 96hrs)
Persistence and degradability:	0%
Bioaccumulative potential:	Does not bioaccumulate
Mobility in soil:	

Section 13: Disposal

Waste disposal:	Incinerate or dispose of in a licensed facility. Do not discharge substance/product into sewer system. Do not burn empty drums or cut open with gas or an electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.
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Section 14: Transport

Land transport

USDOT	Not classified as dangerous good
China	Not classified as dangerous good

Sea transport

IMDG	Not classified as dangerous good
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Air transport

IATA/ICAO	Not classified as dangerous good
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Further information

DOT: This product is regulated if the amount in a single receptacle exceeds the Reportable Quantity (RQ). Refer to Section 15 for the RQ of this product.



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Section 15: Regulatory

Relevant safety, health, and environmental regulations:	
Inventory Status:	TSCA listed
US Regulations:	Not regulated
US Superfund Amendments and Reauthorization Act (SARA) Title III Section 313 information:	Methylene Bis Phenylisocyanate 101-68-8 5000 lbs. See MSDS – A Component (Same as Diphenylmethane diisocyanate (MDI) Polymeric Diphenylmethane diisocyanate 9016-87-9 See MSDS – A Component

Section 16: Other

MSDS Preparation Date:	06/26/2014
Revision Date:	10/17/2014

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APPLICATOR BULLETIN

JOBSITE SAFETY & VENTILATION

1. ONLY TRAINED APPLICATOR PERSONNEL WEARING REQUIRED PERSONAL PROTECTIVE EQUIPMENT (PPE) SHOULD BE ALLOWED WITHIN 50 FEET OF THE SPRAY ZONE AND FOR 24 HOURS AFTER COMPLETION OF SPRAYING.
2. MARK THE AREA WITH WARNING TAPE AND SIGNAGE TO PREVENT UNPROTECTED PERSONS FROM ENTERING THE WORK ZONE. THIS INCLUDES THE AREA AT THE EXHAUST FAN OUTLET.
3. CREATE A VENTILATION PLAN FOR THE WORK ZONE. HOMEOWNERS SHOULD BE COMPLETELY EVACUATED DURING AND FOR 24 HOURS AFTER COMPLETION OF SPRAYING. LARGER STRUCTURES OR THOSE WITH MULTIPLE FLOORS CAN BE PARTITIONED AND ISOLATED WITH PLASTIC FILM SO THAT OTHER TRADES ON THE JOBSITE NOT WEARING PPE CAN CONTINUE TO WORK SAFELY.
4. MAKE SURE THAT IGNITION SOURCES AND HVAC SYSTEMS INCLUDING INLET VENTS ARE SHUT DOWN AND MASKED OFF TO PREVENT ACCIDENTAL USE DURING APPLICATION.
5. ACTIVE VENTILATION SHOULD BE USED WITH FAN(S) POSITIONED TO MAINTAIN A MINIMUM OF 30 ACH (AIR CHANGES/HOUR) TO EXHAUST VAPORS AND ODORS WHILE THE FOAM IS SAFELY CURED. VENTILATION PLANS WILL VARY ACCORDING TO SIZE OF THE SPACE, LAYOUT AND SCHEDULING.
6. FILTERS SHOULD BE USED OVER THE EXHAUST FAN INLET DURING SPRAYING TO PREVENT BUILDUP OF RESIDUE ON FAN BLADES WHICH WILL DECREASE AIR MOVEMENT SUBSTANTIALLY.
7. OPTIONAL INLET FANS CAN BE USED TO INCREASE AIR MOVEMENT, TAKING CARE THAT THE EXHAUST FAN IS MOVING AIR AT A GREATER RATE TO MAINTAIN NEGATIVE PRESSURE WITHIN THE SPRAY ZONE.
8. REFER TO NCFI PRODUCT STEWARDSHIP MANUAL, SFC GUIDANCE ON BEST PRACTICES FOR APPLICATION OF POLYURETHANE FOAM, www.sprayfoam.org AND EPA VENTILATION GUIDANCE www.epa.gov/dfe OR CALL NCFI AT 800-346-8229 FOR RECOMMENDATIONS BEFORE COMMENCING WORK.



NCFI Polyurethanes
 Division of BMC
 P. O. Box 1528 • Mount Airy, NC 27030
 800.346.8229 www.NCFI.com

TECHNICAL DATA SHEET



SPRAY FOAM SYSTEM (11-016)

DESCRIPTION:

InsulStar® is a two component, self-adhering, seamless, closed cell, spray applied polyurethane foam system. This NCFI system has been formulated with highly insulating HFC-245fa as the blowing agent and contains an anti-microbial ingredient to inhibit the growth of molds. The InsulStar® insulation system is suitable for application on the exterior or interior side of Class I, II, III, IV, & V buildings as well as other insulation applications. It complies with AC 377 and ASTM C1029. InsulStar is certified for application in ABAA projects.

DISTINGUISHING CHARACTERISTICS:

- High R-Value
- Zero ODP
- Moisture Vapor Retarder - Class II @ 1.3"
- High Yields
- High Closed Cell Content
- Air Barrier, ABAA Certified @1"
- Good Dimensional Stability
- Meets ASTM E-84, FS ≤25, SD ≤450 @ 4"
- FEMA Flood Resistance - Class 5
- Water Resistive Barrier (AC71) @ 1"
- Passed NFPA 285
- Approved in multiple UL Fire Resistive Assemblies

For proper use of this NCFI insulating material refer to the NCFI Application Information and any of the following codes or guides:

- 2012 International Building Code Chapter 26
- 2012 International Residential Code Section R316 and R806
- ICC-ES Evaluation Report 1615
- API Fire Safety Guidelines for Use of Rigid Polyurethane and Polyisocyanurate Foam Insulation in Building Construction (AX230)

TYPICAL PHYSICAL PROPERTIES*1:

Free Rise Core Density*2 ASTM D 1622	2.0 pcf
Compressive Strength ASTM D 1621	27 psi
Moisture Vapor Transmission - ASTM E 96	1.3 perm-in
Closed Cell Content ASTM D 6226	>90%
R-value @ 1" - ASTM C 518	6.8
Air Permeance @1" Infiltration ASTM E 283 & 2178 Exfiltration	0.000 cfm/ft ² @ 1.57 psf 0.000 cfm/ft ² @ 1.57 psf
Bacterial & Fungal Growth ASTM G 21 & E 1428	Negligible*3
STC - ASTM E 90 OITC - ASTM E 90	31*4 24*4
Flammability ASTM E-84 @ 4 inches	Flame Spread ≤25 Smoke Dev ≤450
Potential Heat—NFPA 259	1989 Btu/ft ² /in
Max Service Temperature	180°F

*1The above values are average values obtained from laboratory experiments and should serve only as guide lines.

*2Free rise core density should not be confused with overall density. Overall densities are always higher than free rise core densities and take into account skin formation, thickness of application, environmental conditions, etc.

*3See page 4 for details.

*4As measured in a 2" x 4" studwall assembly.

Polyurethane products manufactured or produced from this liquid system may present a serious fire hazard if improperly used or allowed to remain exposed or unprotected. The character and magnitude of any such hazard will depend on a broad range of factors, which are controlled and influenced by the manufacturing and production process, by the mode of application or installation and by the function and usage of the particular product. Any flammability rating contained in this literature is not intended to reflect hazards presented by this or any other material under actual fire conditions. These ratings are used solely to measure and describe the product's response to heat and flame under controlled laboratory conditions. Each person, firm or corporation engaged in the manufacture, production, application, installation or use of any polyurethane product should carefully determine whether there is a potential fire hazard associated with such product in a specific usage, and utilize all appropriate precautionary and safety measures.

InsulStar® Insulation Fact Sheet

R-Values*			
Thickness (inches)	R-Value (°F·hr·ft ² / Btu)	Moisture Vapor Perm	Installation Limitations Limits based on NFPA 286
1"	6.8	1.3	Maximum Thickness in walls is 8"
2"	13	0.65	
3"	19	0.43	
3.5"	22	0.37	Maximum Thickness in Roof Decks or Ceilings is 12"
8"	51	0.16	
12"	77	0.1	

*Note: As with all insulating materials, the R-value will vary with age and use conditions.

Property	Test Method	Test Condition	Result	<p style="margin: 0;">Florida Product Approval #9975 for increased wind resistance when installed to the roof deck between the rafters/truss top chords. Plywood decks rated to 190 psf OSB decks rated to 200 psf.</p> <p style="margin: 10px 0 0 0;">InsulStar® provides the Secondary Water Resistive Barrier</p>
Air Barrier Certification	ASTM E 283	Infiltration @ 1.57 psf	1 inch thickness 0.0000 cfm/ft ²	
	ASTM E 2178	Exfiltration @ 1.57 psf	1 inch thickness 0.0000 cfm/ft ²	
Water Resistance	AATCC 127-1998	@ 56.5 ft	1 inch thickness No failure	
	ASTM E 331	6.24 psf	1 inch thickness No Penetration	

InsulStar® closed cell spray foam system is an approved Air Barrier material per the Air Barrier Association of America (ABAA) and is certified per AC 71 as a Water Resistive Material when installed on the exterior side of walls. Exterior wall coverings of this spray foam system may be restricted. Contact NCFI for the current approvals.

Read This Before You Buy
What you should know about R values

The chart shows R value of this insulation. R value means resistance to heat flow. The higher the R value, the greater the insulating power. Compare insulation R values before you buy. There are other factors to consider. The amount of insulation you need depends mainly on the climate you live in. Also, your fuel savings from insulation will depend upon the climate, the type and size of your house, the amount of insulation already in your house, and your fuel use patterns and family size. If you buy too much insulation, it will cost you more than what you'll save on fuel. To get the marked R-value, it is essential that this insulation be installed properly.

InsulStar® Application Information

STORAGE AND USE OF CHEMICALS:

The InsulStar® chemicals should be between 65°F and 80°F for proper processing through the spray equipment. Chemicals shipped during winter or summer months may need extra time in moderate temperature storage to stabilize back in the proper application range. Cold chemicals can cause poor mixing, pump cavitation or other process problems due to higher viscosity at lower temperatures. Storing chemicals above 90°F should be avoided as much as possible. Excessively warm chemicals should be cooled prior to opening the drums. Do not store in direct sunlight. Keep drums tightly closed when not in use and under dry air or nitrogen pressure of 2-3 psi after they have been opened. The shelf life of InsulStar® is six months

SAFE HANDLING OF LIQUID COMPONENTS:

Use caution in removing bungs from the container. Loosen the small bung first to allow any built-up vapor pressure to stabilize before completely removing. **R component will froth at elevated temperatures.** Avoid prolonged breathing of vapors. In case of chemical contact with eyes, flush with water for at least 15 minutes and get medical attention. For further information refer to www.spraypolyurethane.org, Resources box, "Health and Safety Product Stewardship Workbook for High-Pressure Application of SPF".

APPLICATION GUIDELINES:

InsulStar® is suitable for application to most construction materials including wood, masonry, concrete, and metal. Application can be to the exterior or interior side of wall surfaces. InsulStar® can be applied to surfaces that will be in contact with soil and intermittent contact with water, such as below grade exterior foundation and basement walls or under concrete slab floors. To ensure proper adhesion, all substrate surfaces should be dry, clean of dust or flaking surface rust, ice or frost. All metal surfaces must be free of oil, grease, etc. Uncoated metals may require a primer coat.

No flammable chemicals, such as wasp and hornet sprays, should be sprayed in the area of the foam application 24 hours before the application. No such chemical can be sprayed after the foam application until the foam has cooled to room temperature.

APPLICATION AROUND PLASTIC PIPES:

Based on a series of extensive studies, the InsulStar® system can be applied in contact with PVC, CPVC, ABS, PP-R and PEX plastic pipes. The pipes must not be pressurized during the foam application. Each foam pass shall not exceed 2" thick, and a 10 minute cooling/curing

time must be allowed between each subsequent pass. The total foam thickness is limited to that thickness permitted in that area of the building assembly.

APPLICATION AROUND ELECTRICAL WIRES:

Based on NCFI testing, the InsulStar® system can be applied in contact with electrical wires. Spray foam applicators must spray the foam in such a manner that the expanding foam does not stretch and distort the wires. Light gauge wires which will be encapsulated in the foam layer should have the foam installed behind the wires and allowed to cool prior to applying a top layer to cover the wire. Use a shallow lift of 3/4" of foam to cover the wire. Wait the required 10 minutes between passes when adding more foam thickness to achieve the desired R-value.

APPLICATION PASS THICKNESS:

Spraying foam will generate heat. Foam which is applied too thick in single passes can build temperatures which will degrade cell structure and not produce foam with optimum properties. In the most extreme case, InsulStar® could reach dangerously high temperatures inside the finished foam which could lead to splitting, charring, or even spontaneous combustion. The maximum pass thickness for InsulStar® is 2 inches, and a 10 minute cooling time is required before adding additional foam passes. Multiple layers can be applied to reach the desired R-value.

VENTILATION OF SPRAY AREA:

Spraying foam will generate a mist and fumes with a distinct odor. For interior applications the building area must be vented with fresh air to dissipate the odor. The amount of air flow and time for venting will vary based on each situation. A closed attic area may require fans to force air into and out of the space. An open building that does not have the doors and windows installed may have sufficient air flow to vent the odor fairly quickly. Reentry time for closed-in areas being vented with fans is typically about 24 hours. Other workers should remain out of the immediate area during this venting time period.

InsulStar® Application Information

EQUIPMENT AND COMPONENT RATIOS:

It is preferred that this system be processed with Graco Polyurethane Spray Equipment. R-11-016 is connected to the resin pumps with A-11-016 being connected to the isocyanate pumps. The proportioning pump ratio is 1 to 1 by volume.

Graco preheater and hose temperature should be set at 130°F to give a good pattern.

Due to equipment variations, the application temperature settings may be adjusted to achieve a good spray pattern. For higher-pressure settings above 1,000 psi, temperature settings can be slightly lower.

OPTIMUM ADHESION TEMPERATURE OF SURFACE TO BE SPRAYED:

The surface should be between 10°F and 120°F. In this range the warmer the surface, the better the adhesion. NCFI has three grades of InsulStar® foam for this application range: G-series designed for temperatures no lower than 50°F, M-series designed for temperatures as low as 20°F and the X-series, when processing must be conducted down to temperatures as low as 10°F. For best results, when surfaces to be sprayed are cooler than 60°F, a flash coat should be applied with the second coat following as soon as the original coat is no longer tacky to the touch.

BACTERIA AND FUNGUS RESISTANCE:

InsulStar® is formulated with an anti-microbial ingredient to inhibit the growth of bacteria and fungus (mold). The anti-microbial properties do not protect occupants of spaces insulated with InsulStar® from potential deleterious effects of molds, mold spores, or disease organisms that may be present in the environment.

VAPOR BARRIER PROTECTION ON COLD STORAGE APPLICATIONS:

When InsulStar® is used in structures subject to continuous cold temperatures, such as coolers and freezers, a Class I moisture vapor barrier (0.1 perm or less) is normally required on the "warm" side of the foam insulation. Contact NCFI for specific recommendations.

WEATHER PROTECTION OF FINISHED FOAM ON EXTERIOR APPLICATIONS:

The finished surface of sprayed polyurethane

foam should be protected from adverse effects of ultraviolet rays of direct sunlight which can cause dusting and discoloration. Protective coatings designed for use with polyurethane foam are available. On exterior applications where a masonry veneer or mechanically attached covering is to be installed, the InsulStar® foam surface may be exposed to UV light up to 6 months.

CODE-COMPLIANT FIRE RESISTANCE:

Where foam is sprayed over large areas of building interiors, building codes require the installation of an approved thermal barrier between the foam plastic insulation and the interior of the building. ½" gypsum board or other tested and approved material may be installed as a thermal barrier. Refer to specific building codes for details. When Fire Resistive Wall Assemblies are required, contact NCFI Polyurethanes for specific alternate approvals for InsulBloc®.

OTHER APPLICATION AND SAFETY CONSIDERATIONS:

Before InsulStar® is to be applied, there are many safety and application situations to consider. All spray foam applicators must evaluate the job prior to beginning the spray foam application. It is impossible to anticipate every issue and provide explicit guidance in this product data sheet. If there is a question regarding some aspect of the planned application, consult with NCFI for more guidance. The NCFI Product Stewardship Manual contains additional information and should be reviewed often enough by all spray foam applicators to remain familiar with the contents. The American Chemistry Council (ACC), the Center for Polyurethanes Industry (CPI) and the Spray Polyurethane Foam Alliance (SPFA) also publish information regarding the safe handling and application of spray foam chemicals.

If there are any questions regarding the application of the InsulStar® system, contact an NCFI representative.

The information on our data sheets is to assist customers in determining whether our products are suitable for their applications. The customers must satisfy themselves as to the suitability for specific cases. NCFI warrants only that the material shall meet its specifications. This warranty is in lieu of all other written or unwritten, expressed or implied warranties, and NCFI expressly disclaims any warranty of merchantability, fitness for a particular purpose, or freedom from patent infringement. Accordingly, buyer assumes all risks whatsoever as to the use of the material. Buyer's exclusive remedy as to any breach of warranty, negligence or other claim shall be limited to the purchase price of the material. Failure to adhere strictly to any recommended procedures shall relieve NCFI of all liability with respect to the material or the use thereof.