

## NCFI SPRAY FOAM SYSTEM 11-025

### DESCRIPTION:

NCFI 11-025 is a two component, one-to-one by volume, self-adhering, seamless, high insulating efficiency spray applied rigid polyurethane foam system. This NCFI system has been formulated with HFC-365mfc as the principal blowing agent. NCFI 11-025 is suitable for use in the NCFI Agrithane® insulation system as well as other insulation applications. Complies with ASTM C1029.

### DISTINGUISHING CHARACTERISTICS:

- High R-Value
- Zero ODP
- Class II Vapor Retarder - Semi-impermeable @2"
- High Yields
- High Closed Cell Content
- Air Barrier
- Good Dimensional Stability
- Meets ASTM E-84, FS  $\leq 25$ , SD  $\leq 450$  at 4 inch Thickness
- FEMA Class 5 Flood Resistance
- Water Resistive Barrier

For proper use of this NCFI insulating material refer to the NCFI Application Information and any of the following codes or guides:

- International Building Code, (IBC), Chapter 26
- International Residential Code (IRC) Section R314 and R806
- API Fire Safety Guidelines for Use of Rigid Polyurethane and Polyisocyanurate Foam Insulation in Building Construction (AX230)

**Installation Limitations**  
Limits based on NFPA 286

When covered with 1/2" gypsum board	Maximum Thickness in walls	Maximum Thickness in Ceilings	
11-025	8"	12"	

### TYPICAL PHYSICAL PROPERTIES:

Core Density - ASTM 1622	2.0 pcf
Compressive Strength ASTM D 1621	33 psi
Moisture Vapor Transmission - ASTM E 96	1.3 perm-in
Closed Cell Content ASTM D6226	>90%
R value @ 1 inch ASTM C 518	6.6
Air Permeance - Infiltration ASTM E 283                      Exfiltration	0.000 cfm/ft <sup>2</sup> @ 1.57 psf 0.000 cfm/ft <sup>2</sup> @ 1.57 psf
Bacterial & Fungal Growth ASTM G 21 & E 1428	Negligible
STC - ASTM E 90 OITC	31* 24*
Flammability ASTM E-84 @ 4 inches	Flame Spread $\leq 25$ Smoke Dev $\leq 450$
Max Service Temperature	180°F

Note: The above values are average values obtained from laboratory experiments and should serve only as guide lines. Free rise core density should not be confused with overall density. Overall densities are always higher than free rise core densities and take into account skin formation, thickness of application, environmental conditions, etc.

\* As measured in 2" x 4" studwall assembly

Polyurethane products manufactured or produced from this liquid system may present a serious fire hazard if improperly used or allowed to remain exposed or unprotected. The character and magnitude of any such hazard will depend on a broad range of factors, which are controlled and influenced by the manufacturing and production process, by the mode of application or installation and by the function and usage of the particular product. **Any flammability rating contained in this literature is not intended to reflect hazards presented by this or any other material under actual fire conditions. These ratings are used solely to measure and describe the product's response to heat and flame under controlled laboratory conditions.** Each person, firm or corporation engaged in the manufacture, production, application, installation or use of any polyurethane product should carefully determine whether there is a potential fire hazard associated with such product in a specific usage, and utilize all appropriate precautionary and safety measures.

# NCFI 11-025 APPLICATION INFORMATION

## EQUIPMENT AND COMPONENT RATIOS:

It is preferred that this system be processed with Graco Polyurethane Spray Equipment. 11-025R is connected to the resin pumps with 11-025A being connected to the isocyanate pumps. The proportioning pump ratio is 1 to 1. Graco preheater and hose temperature should be set at 130°F to give a good pattern. For high-pressure equipment, temperature settings may be slightly higher.

## STORAGE AND USE OF CHEMICALS:

Keep temperature of chemicals above 70°F for several days before use. Cold chemicals can cause poor mixing, pump cavitations or other process problems due to higher viscosity at lower temperatures. Storage temperature should not exceed 90°F. Do not store in direct sunlight. Keep drums tightly closed when not in use and under dry air or nitrogen pressure of 2-3 psi after they have been opened. The shelf life of NCFI 11-025 is six months.

## SAFE HANDLING OF LIQUID COMPONENTS:

Use caution in removing bungs from the container. Loosen the small bung first and let any built up gas escape before completely removing. **R component will froth at elevated temperatures.** Avoid prolonged breathing of vapors. In case of chemical contact with eyes, flush with water for at least 15 minutes and get medical attention. For further information refer to "MDI-Based Polyurethane Foam Systems: Guidelines for Safe Handling and Disposal" publication AX-119 published by the Center For The Polyurethanes Industry 1300 Wilson Blvd, Suite 800, Arlington, VA 22209.

## APPLICATION GUIDELINES:

11-025 is suitable for application to most construction materials including wood, masonry, concrete, and metal. All surfaces to be sprayed should be clean, dry, and free of dew or frost. All metal to which foam is to be applied must be free of oil, grease, etc.

The maximum thickness of each layer or pass of foam should be 2" and allow 10 minutes between each pass for cooling. Multiple layers can be applied to reach the desired R value.

## OPTIMUM ADHESION TEMPERATURE OF SURFACE TO BE SPRAYED:

On general work where the surface to be sprayed will remain at ambient temperature or cooler, the surface should be between 10°F and 120°F. In this range the warmer the surface the better the adhesion. NCFI has two grades of 11-025 foam for this application range, G-series for 50°F to 120°F and M-series for temperatures 20°F to 70°F. For best results, when surfaces to be sprayed are cooler than 50°F a flash coat should be applied with the second coat following as soon as the original coat is no longer tacky to the touch.

GL— Warm weather at low altitudes

ML— Cold weather at low altitudes

## WEATHER PROTECTION OF FINISHED FOAM:

The finished surface of sprayed polyurethane foam should be protected from adverse effects of ultraviolet rays of direct sunlight, which can cause dusting and discoloration. Protective coatings designed for use with polyurethane foam are available.

## VAPOR BARRIER PROTECTION ON COLD STORAGE APPLICATIONS:

When NCFI sprayed polyurethane foam insulates structures subject to continuous cold temperatures, such as coolers and freezers, a Class I moisture vapor retarder ( 0.1 perm or less) is normally required on the "warm" side of the foam insulation. Contact NCFI for specific recommendations.

## CODE-COMPLIANT FIRE RESISTANCE:

Where foam is sprayed over large areas of building interiors, building codes require the installation of an approved thermal barrier between the foam plastic insulation and the occupied space. ½" gypsum board or other tested and approved material may be installed as a thermal barrier. Refer to specific building codes for details. Contact NCFI Polyurethanes for specific alternate approvals for 11-025.

The information on our data sheets is to assist customers in determining whether our products are suitable for their applications. The customers must satisfy themselves as to the suitability for specific cases. NCFI warrants only that the material shall meet its specifications; this warranty is in lieu of all other written or unwritten, expressed or implied warranties and NCFI expressly disclaims any warranty of merchantability, fitness for a particular purpose, or freedom from patent infringement. Accordingly, buyer assumes all risks whatsoever as to the use of the material. Buyer's exclusive remedy as to any breach of warranty, negligence or other claim shall be limited to the purchase price of the material. Failure to adhere strictly to any recommended procedures shall relieve NCFI of all liability with respect to the material or the use thereof.