

TROUBLESHOOTING – ABNORMAL FOAM PHYSICAL PROPERTIES

CALIBRATION **HIGH IN RESIN/LOW IN ISOCYANATE:**

Strength Properties	=	Lower Values
Dimensional Stability	=	Higher % Volume Change
Green Strength	=	Softer
K-Factor/R-Factor	=	Equal
Density	=	Lower
Flammability	=	Equal or Worse

CALIBRATION **LOW IN RESIN/HIGH IN ISOCYANATE:**

Strength Properties	=	Higher Values
Dimensional Stability	=	Equal or Lower % Volume Change
Green Strength	=	Harder
K-Factor/R-Factor	=	Equal
Density	=	Higher
Flammability	=	Equal or Better